Specification Details: **Date: 9/16/2010**

Specification: MIL-P-642
Title: Plugs, Telephone, and Accessory Screws
Federal Supply Class (FSC): 5935
Conventional: Yes
Specification contains quality assurance program: No
MIL-STD-790 Established Reliability & High Reliability: No
MIL-STD-690 Failure Rate Sampling Plans & Procedures: No
Weibull Graded: No
Specification contains space level reliability requirements: No
Specification allows test optimization: No

Contact Information:

Office of Primary Involvement: Passive Devices Branch, DLA Land and Maritime - VQP
Primary Qualifying Activity Contact: 613-692-2193, e-mail: vqp.st@dla.mil
Secondary Qualifying Activity Contact: 614-692-7076, e-mail: vqp.jbc@dla.mil

Notes:

N/A

Part Configuration:

M642/1-1

Specification Designator	Specification Sheet Number	Dash Number
M642	/1	-1

PART LISTINGS

GOVERNMENT DESIGNATION	MANUFACTURER'S DESIGNATION OR TYPE NUMBER	TEST OR QUALIFICATION REFERENCE	SUPPLIER'S NAME (ADDRESS ON LAST PAGE)
M642/1-1	420	642-4-62	Switchcraft, Inc.
M642/1-2	425	642-4-62	Switchcraft, Inc.
M642/2-1	PJ051B-MNM642/2-1	642-409-64; 642-792-75	ADC Telecommunications, Inc.
M642/2-1	483	642-2-62	Switchcraft, Inc.
M642/2-2	482	642-2-62	Switchcraft, Inc.
M642/3-1	430	QA-53-1026; QA-53-1030	Switchcraft, Inc.
M642/3-2	435	QA-53-1026; QA-53-1030	Switchcraft, Inc.
M642/3-1	PJ-054B	ASESA-14223-A	Winchester Electronics/King's
M642/3-2	PJ-054R	ASESA-14223-A	Winchester Electronics/King's
M642/4-1	440	QA-53-1027; QA-53-1028	Switchcraft, Inc.
M642/4-2	445	QA-53-1027; QA-53-1028	Switchcraft, Inc.
M642/4-3	470	QA-53-1027; QA-53-1028	Switchcraft, Inc.
M642/4-2	PJ-055R	ASESA-14216-A	Winchester Electronics/King's
M642/4-3	PJ-055M	ASESA-14216-A	Winchester Electronics/King's
M642/5-1	480	QA-54-1033	Switchcraft, Inc.
M642/6-1	1735-13	ASESA-14223-A	Winchester Electronics/King's
M642/7-1	PJ-292	ASESA-14228	Winchester Electronics/King's
M642/8-1	484	642-3-62	Switchcraft, Inc.
M642/8-1	PJ-309	ASESA-14236	Winchester Electronics/King's
M642/9-1	411	642-1-62	Switchcraft, Inc.
M642/9-1	PJ-327	ASESA-14243	Winchester Electronics/King's
M642/10-1	450	QA-53-1026; QA-53-1030	Switchcraft, Inc.
M642/10-1	PJ-540B	ASESA-14223-A	Winchester Electronics/King's

PART LISTINGS			
GOVERNMENT DESIGNATION	MANUFACTURER'S DESIGNATION OR TYPE NUMBER	TEST OR QUALIFICATION REFERENCE	SUPPLIER'S NAME (ADDRESS ON LAST PAGE)
M642/11-1	475	QA-53-1031	Switchcraft, Inc.
M642/12-1	P-1070	642-2-62; 642-4-62	Switchcraft, Inc.
M642/12-2	T-1677	642-2-62; 642-4-62	Switchcraft, Inc.
M642/12-3	T-1990	642-2-62; 642-4-62	Switchcraft, Inc.
M642/12-1	PJ-068-4	642-2-61	Winchester Electronics/King's
M642/12-2	PJ-047-11	642-2-61	Winchester Electronics/King's
M642/12-3	PJ-051-16	642-2-61	Winchester Electronics/King's
M642/13-1	PJ777B-MNM642/13-1	642-732-76; 642-733-76	ADC Telecommunications, Inc.

Manufacturer and Supplier Location Information

Manufacturer: ADC Telecommunications, Inc. (CAGE Code: 00144)
Location: 13625 Technology Drive, Eden Prairie, MN 55344-2252, US

Plants:

1. ADC Telecommunications, Inc., 1187 Park Place, Shakopee, MN 55379, US

Manufacturer: Switchcraft, Inc. (CAGE Code: 82389)
Location: 5555 North Elston Avenue, Chicago, IL 60630-1386, US

Plants:

1. Plant: Same Address as Manufacturer

Manufacturer: Winchester Electronics/King's (CAGE Code: 91836)
Location: Carretera Internacional Km. 7.5A Parque Industrial "El Cid", Nogales, Sonora, Mexico

Plants:

1. Plant: Same Address as Manufacturer