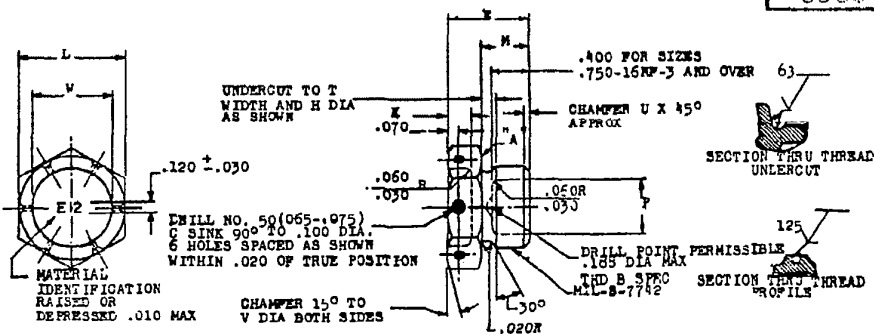


MS 123120
THRU
MS 123150 (USAF)

FEO. LUN CLAM
5365



TAL B	E	H DIA	J	K	L	M	P DIA	T	U	V DIA	W	WT. LB37	PART NO.
250 -29 NP-3	540	.155-.160	.013	.130	.431-.440	.320	--	.080-.095	.020-.050	.138	.250	.0037	MS123120
3125-24 NP-3	580	.219-.224	.017	.130	.555-.564	.360	--	.082-.097	.020-.050	.562	.312	.0065	MS123121
375-24 NP-3	590	.285-.290	.019	.130	.618-.627	.360	--	.073-.088	.020-.050	.625	.375	.0083	MS123122
4375-20 NP-3	640	.348-.353	.021	.130	.681-.690	.400	--	.076-.091	.030-.060	.688	.438	.0116	MS123123
500-20 NP-3	650	.411-.416	.023	.130	.743-.752	.400	--	.076-.091	.030-.060	.750	.500	.0139	MS123124
5625-18 NP-3	660	.418-.423	.024	.130	.805-.814	.400	--	.126-.141	.040-.070	.812	.562	.0190	MS123125
525-18 NP-3	730	.430-.435	.026	.160	.868-.877	.440	--	.126-.141	.040-.070	.875	.625	.0228	MS123126
750-16 NP-3	730	.606-.611	.030	.160	.993-.1002	.440	.250	.120-.135	.040-.070	1.000	.750	.0303	MS123127
.875-14 NP-3	740	.727-.732	.030	.160	1.118-.1127	.440	.375	.122-.137	.050-.080	1.125	.875	.0414	MS123128
1.000-14 NP-3	780	.859-.864	.030	.200	1.243-.1252	.480	.500	.112-.127	.050-.080	1.250	1.000	.0543	MS123129
1.0625-12 M-3	830	.865-.870	.030	.200	1.368-.1377	.480	.562	.157-.172	.050-.080	1.371	1.062	.0602	MS123130
1.125-12 M-3	830	.928-.933	.030	.200	1.431-.1440	.480	.625	.157-.172	.050-.080	1.438	1.125	.0650	MS123131
1.250-12 M-3	840	1.050-1.055	.030	.200	1.555-1.564	.480	.750	.157-.172	.050-.080	1.562	.250	.0724	MS123132
1.3125-12 M-3	840	1.114-1.119	.030	.200	1.618-1.627	.480	.812	.157-.172	.050-.080	1.625	.312	.0790	MS123133
1.375-12 M-3	840	1.175-1.180	.030	.200	1.681-1.690	.480	.875	.157-.172	.050-.080	1.688	.375	.0844	MS123134
1.500-12 M-3	850	1.303-1.308	.030	.200	1.743-1.752	.480	.984	.157-.172	.050-.080	1.750	.438	.0935	MS123135
1.625-12 M-3	850	1.428-1.433	.050	.200	1.931-1.940	.480	1.125	.157-.172	.050-.080	1.938	.625	.1058	MS123136
1.750-12 M-3	850	1.553-1.558	.050	.200	2.024-2.064	.480	1.250	.157-.172	.050-.080	2.062	.750	.1182	MS123137
1.875-12 M-3	860	1.675-1.680	.050	.200	2.180-2.190	.480	1.375	.157-.172	.050-.080	2.188	1.875	.1300	MS123138
2.000-12 M-3	860	1.801-1.806	.050	.200	2.304-2.314	.480	1.500	.157-.172	.050-.080	2.312	2.000	.1432	MS123139
2.125-12 M-3	860	1.931-1.936	.050	.200	2.430-2.440	.480	1.625	.157-.172	.050-.080	2.438	2.125	.1573	MS123140
2.250-12 M-3	870	2.053-2.058	.050	.200	2.554-2.564	.480	1.750	.157-.172	.050-.080	2.562	2.250	.1715	MS123141
2.375-12 M-3	870	2.178-2.183	.050	.200	2.680-2.690	.480	1.875	.157-.172	.050-.080	2.688	.375	.1857	MS123142
2.500-12 M-3	870	2.303-2.308	.050	.200	2.804-2.814	.480	2.000	.157-.172	.050-.080	2.812	.500	.2030	MS123143

NOTE: (1) THE CONCENTRICITY OF THE HEXAGON WITH THE THREAD PD SHALL BE WITHIN .001 IN.
(2) "A" SURFACES AND PD OF THREAD MUST BE CONCENTRIC, PARALLEL, FLAT, SQUARE AND TRUE (AS APPLICABLE) TO EACH OTHER WITHIN .005 FULL INDICATOR READING UNLESS OTHERWISE SPECIFIED.

MATERIAL: ALUMINUM AMS 4120

FINISH: ANODIC TREATMENT AMS 2470. DO NOT DYE.

SURFACE ROUGHNESS: AS 107

BREAK SHARP EDGES .003 - .015 UNLESS OTHERWISE SPECIFIED.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES: LINEAR DIMENSIONS $\pm .010$
ANGULAR DIMENSIONS $\pm 30^\circ$.

DO NOT USE UNASSIGNED PART NUMBERS.

• APPROXIMATE WEIGHT LBS/EA

~~© REINSTATED AS AN INACTIVE STANDARD AFTER 7 JUNE 1972
NO SUPERSEDING STANDARD~~

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. AIR FORCE-82

MILITARY STANDARD

FLUG - STRAIGHT THREAD, "O" RING SEAL, ALUMINUM

MS 123120
THRU (USAF)
123150

SWEET 1 OF 1

APPROVED 24 Mar 53
REVISED: A 25 Apr 56 B 1 Sep 71 C 7 Jun 72