NOTICE OF CANCELLATION

INCH-POUND

MS24389F
NOTICE 2
1 December 2010
SUPERSEDING
NOTICE 1
22 April 1999

MILITARY STANDARD

TEE, TUBE, INTERNAL THREAD ON RUN, PRECISION TYPE

MS24389F, dated 16 April 1982, is hereby cancelled. Future acquisitions for this item should refer to SAE-AS1032, " Fitting, Tee, Standard and Reducer, Bulkhead on Run, Internal Port on Run, Flared".

(Copies of these documents are available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or 724-776-4970 (outside USA), www.sae.org.)

Reason for NOTICE 2: SAE inactivated Part or Identifying Number (PIN) with material code letter D for replacement parts and for new design to use code letter W. This is because code letter W is stronger in tensile strength than code letter D. This is based on the previous PA's revision, as a result of lessons learned. Plus to add back material code letter S for replacement parts and for new design to use code letter R. The code letter R is better for applications requiring higher temperature.

Table l provides a detailed cross-reference of cancelled MS24389F PINs and replacement SAE-AS1032 PINs.

CAUTION: The supersession information is valid as of the date of this notice and may be superseded by subsequent revisions of the superseding document.

CONCLUDING MATERIAL

Custodians:
Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:
DLA - CC

(Project 4730-2010-051)

Review activities:
Army - AR, CR4
Navy - MC, SA
Air Force - 11, 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.daps.dla.mil.

TABLE I. MS24389F to SAE-AS1032, cross-reference data.

Cancelled AN PIN	Tube Size	Replacement AS PIN	New Design	Cancelled AN PIN	Tube Size	Replacement AS PIN	New Design
MS24389-2	.125	AS1032-020202		MS24389-8	.500	AS1032-080808	
MS24389D2	.125	AS1032 D020202	AS1032W 020202	MS24389D8	.500	AS1032 080808	AS1032 W080808
MS24389J2	.125	AS1032J 020202		MS24389J8	.500	AS1032 J080808	
MS24389K2	.125	AS1032 K020202		MS24389K8	.500	AS1032 K080808	
MS24389S2	.125	AS1032 S020202	AS1032 R020202	MS24389S8	.500	AS1032 S080808	AS1032 R080808
MS24389T2	.125	AS1032 T020202		MS24389T8	.500	AS1032 T080808	
MS24389W2	.125	AS1032 W020202		MS24389W8	.500	AS1032 W080808	
MS24389-3	.188	AS1032-030303		MS24389-10	.625	AS1032-101010	
MS24389D3	.188	AS1032 D030303	AS1032 W030303	MS24389D10	.625	AS1032 D101010	AS1032 W101010
MS24389J3	.188	AS1032 J030303		MS24389J10	.625	AS1032J 101010	
MS24389K3	.188	AS1032 K030303		MS24389K10	.625	AS1032 K101010	
MS24389S3	.188	AS1032 S030303	AS1032 R030303	MS24389S10	.625	AS1032 S101010	AS1032 R101010
MS24389T3	.188	AS1032 T030303		MS24389T10	.625	AS1032 T101010	
MS24389W3	.188	AS1032 W030303		MS24389W10	.625	AS1032 W101010	
MS24389-4	.250	AS1032-040404		MS24389-12	.750	AS1032-121212	
MS24389D4	.250	AS1032 D040404	AS1032 W040404	MS24389D12	.750	AS1032 D121212	AS1032 W121212
MS24389J4	.250	AS1032 J040404		MS24389J12	.750	AS1032 J121212	
MS24389K4	.250	AS1032 K040404		MS24389K12	.750	AS1032 K121212	
MS24389S4	.250	AS1032 S040404	AS1032 R040404	MS24389S12	.750	AS1032 S121212	AS1032 R121212
MS24389T4	.250	AS1032 T040404		MS24389T12	.750	AS1032 T121212	
MS24389W4	.250	AS1032 W040404		MS24389W12	.750	AS1032 W121212	

TABLE I. MS24389F to SAE-AS1032, cross-reference data - Continued.

Cancelled AN PIN	Tube Size	Replacement AS PIN	New Design	Cancelled AN PIN	Tube Size	Replacement AS PIN	New Design
MS24389-5	.312	AS1032-050505		MS24389-16	1.000	AS1032-161616	
MS24389D5	.312	AS1032 D050505	AS1032 W050505	MS24389D16	1.000	AS1032 D161616	AS1032 W161616
MS24389J5	.312	AS1032 J050505		MS24389J16	1.000	AS1032 J161616	
MS24389K5	.312	AS1032 K050505		MS24389K16	1.000	AS1032 K161616	
MS24389S5	.312	AS1032 S050505	AS1032 R050505	MS24389S16	1.000	AS1032 S161616	AS1032 R161616
MS24389T5	.312	AS1032 T050505		MS24389T16	1.000	AS1032 T161616	
MS24389W5	.312	AS1032 W050505		MS24389W16	1.000	AS1032 W161616	
MS24389-6	.375	AS1032-060606		MS24389-20	1.250	AS1032-202020	
MS24389D6	.375	AS1032 D060606	AS1032 W060606	MS24389D20	1.250	AS1032 D202020	AS1032 W202020
MS24389J6	.375	AS1032 J060606		MS24389J20	1.250	AS1032 J202020	
MS24389K6	.375	AS1032 K060606		MS24389K20	1.250	AS1032 K202020	
MS24389S6	.375	AS1032 S060606	AS1032 R060606	MS24389S20	1.250	AS1032 S202020	AS1032 R202020
MS24389T6	.375	AS1032 T060606		MS24389T20	1.250	AS1032 T202020	
MS24389W6	.375	AS1032 W060606		MS24389W20	1.250	AS1032 W202020	