

DETAIL SPECIFICATION SHEET

FLANGES, WAVEGUIDE (CHOKE)
 (ROUND, 8 HOLE)

This specification is approved for use by all Departments and
 Agencies of the Department of Defense.

The requirements for acquiring the flanges described
 herein shall consist of this document and MIL-DTL-3922.

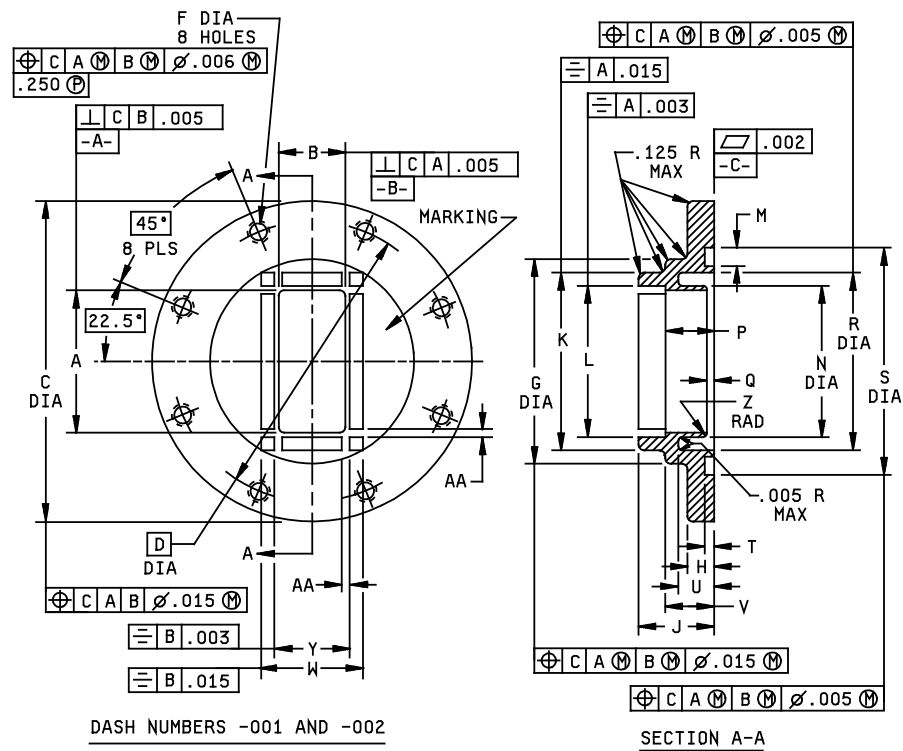
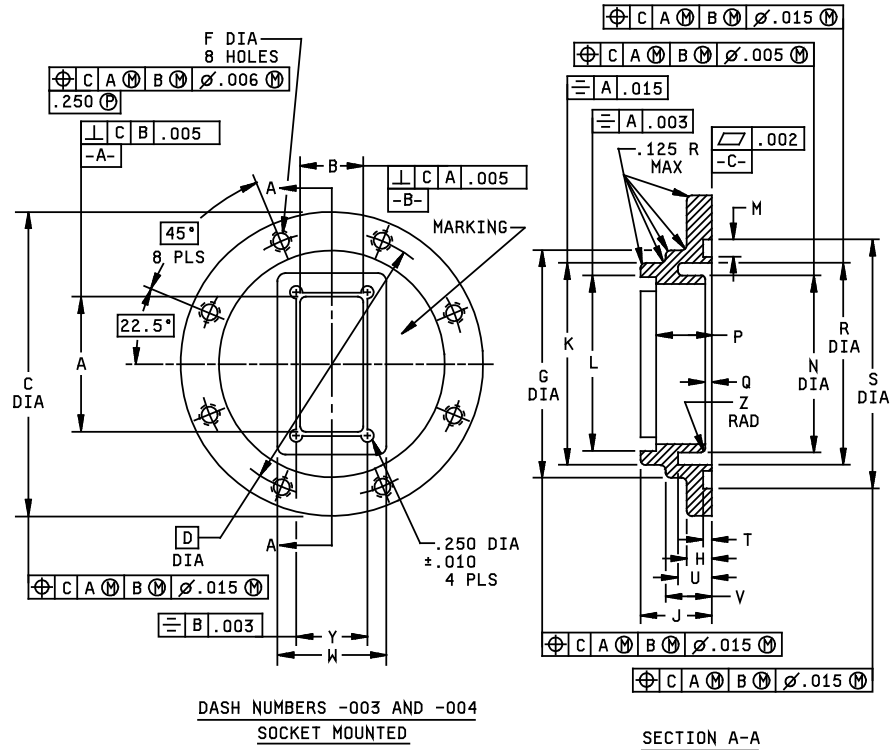
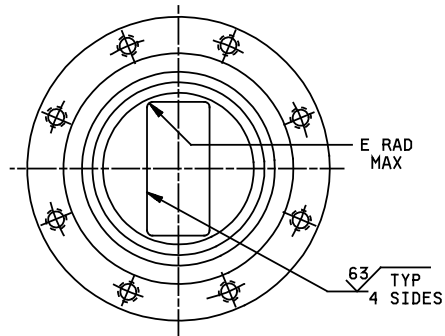


FIGURE 1. Flange configurations.





Inches	mm
.002	0.05
.003	0.08
.005	0.13
.006	0.15
.010	0.25
.015	0.38
.125	3.18
.250	6.35



NOTES:

1. Dimensions are in inches.
2. Metric equivalents are in parentheses.
3. Metric equivalents are given for general information only 1.00 inch = 25.4 mm.
4. Roughness of mating surfaces, including seal groove, shall not exceed 63 microinches in accordance with ASME B46.1, except that flaws shall be included in the roughness height measurement.

FIGURE 1. Flange configurations - Continued.

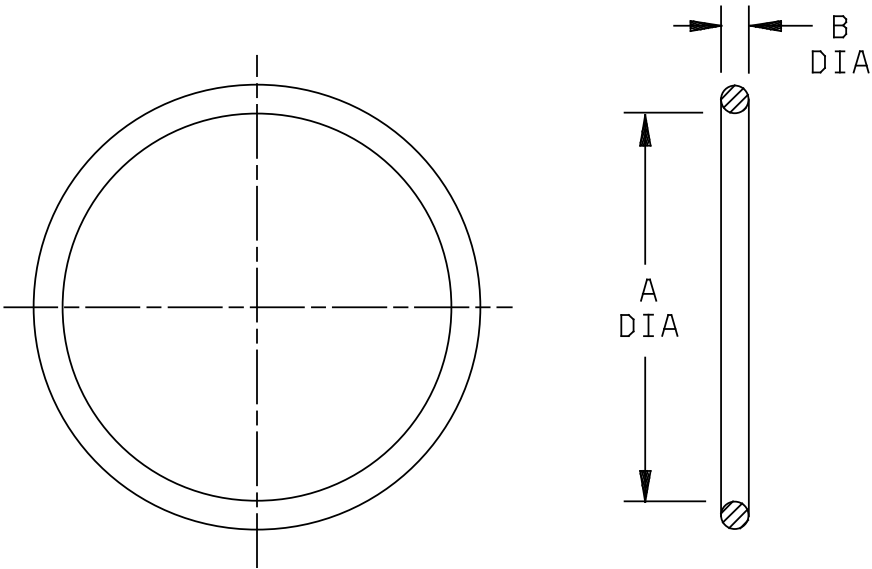
TABLE I. Dash numbers and dimensions.

PIN M3922/61-			Dimensions					
Dash no.	Used with		A $\pm .006$ (0.15)	B $\pm .006$ (0.15)	C $\pm .015$ (0.38)	D BSC	E Max R	F
	Waveguide M85/1-	Mating flange M3922/56-						
001 <u>1/</u>	041	002	2.840 (72.14)	1.340 (34.04)	5.313 (134.95)	4.750 (120.65)	.046 (1.17)	.250-20 UNC-2B
002 <u>2/</u>	043	001	"	"	"	"	"	"
003 <u>1/</u>	041	002	"	"	"	"	"	"
004 <u>2/</u>	043	001	"	"	"	"	"	"

Dash no.	Dimensions							
	G $\pm .015$ (0.38)	H $\pm .015$ (0.38)	J $\pm .015$ (0.38)	K $\pm .015$ (0.38)	L $\pm .003$ (0.08)	M $\pm .004$ (0.10)	N $\pm .005$ (0.13)	P $\pm .015$ (0.38)
001 <u>1/</u>	4.188 (106.38)	.313 (7.95)	1.250 (31.75)	3.500 (88.90)	3.002 (76.25)	.250 (6.35)	3.320 (84.33)	1.000 (25.40)
002 <u>2/</u>	"	"	"	"	3.002 (76.25)	"	"	"
003 <u>1/</u>	"	"	"	"	3.006 (76.35)	"	"	"
004 <u>2/</u>	"	"	"	"	3.006 (76.35)	"	"	"

Dash no.	Dimensions									
	Q $\pm .001$ (0.03)	R $\pm .005$ (0.13)	S $\pm .005$ (0.13)	T $\pm .005$ (0.13)	U $\pm .005$ (0.13)	V $\pm .015$ (0.38)	W $\pm .015$ (0.38)	Y $\pm .003$ (.08)	Z Max Rad	AA $\pm .015$ (0.38)
001 <u>1/</u>	.036 (0.91)	3.880 (98.55)	4.458 (113.23)	.170 (4.32)	.860 (21.84)	1.000 (25.40)	2.000 (50.80)	1.500 (38.10)	.090 (2.29)	.125 (3.18)
002 <u>2/</u>	"	"	"	"	"	"	"	1.500 (38.10)	"	"
003 <u>1/</u>	"	"	"	"	"	"	"	1.506 (38.25)	"	"
004 <u>2/</u>	"	"	"	"	"	"	"	1.506 (38.25)	"	"

1/ Aluminum alloy.2/ Copper alloy.FIGURE 1. Flange configurations - Continued.



Ltr	Dimensions			
	Inches		Millimeters	
	Min	Max	Min	Max
A	4.085 DIA	4.115 DIA	103.76 DIA	104.52 DIA
B	.205 DIA	.215 DIA	5.21 DIA	5.46 DIA

- NOTES:
1. Dimensions are in inches.
 2. Metric equivalents are given for general information only and are based upon 1.00 inch = 25.4 mm.
 3. Gasket used with flanges M3922/61-001, M3922/61-002, M3922/61-003, and M3922/61-004.
 4. MS PIN MS90064-17.

FIGURE 2. Gasket dimensions and configurations.

TABLE II. Materials supplied with flange.

Item	Description	Quantity
Gasket - - - - -	Silicone rubber (see figure 2)	1
Hex-head cap screw - - - - -	.250-20 UNC-2A, .750 inch (19.05 mm) long	8
Lockwasher - - - - -	.250 inch (6.35 mm), .046 inch (1.17 mm) thick	8

REQUIREMENTS:

Dimensions and configurations:

Flange: See figure 1.

Gasket: See figure 2.

Material: Metallic alloy as specified in table I.

Materials supplied with flange: See table II.

Marking: See figure 1.

Part or Identifying Number (PIN): M3922/61- (dash number from figure 1).

ENGINEERING INFORMATION:

Cross reference and engineering information: See table III.

TABLE III. Cross-reference and engineering information.

PIN M3922/61-	AN nomenclature	Frequency range (GHz)
001	UG-585A/U	2.60 - 3.95
002	UG-54B/U	2.60 - 3.95

Referenced documents. In addition to MIL-DTL-3922, this specification sheet references the following documents:
ASME-B46.1

Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR
Navy - EC
Air Force - 85
DLA - CC

Preparing activity:

DLA - CC

(Project 5985-2019-007)

Review activities:

Army - AV, MI
Navy - AS, MC, OS, SH

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